

KAMMAVARI SANGHAM (R), 1952 K.S. School of Engineering and Management

Approved by AICTE-1-5279601, Affiliated to VTU, Belagavi #15, Near Vajarahalli, Mallasandra, off Kanakapura Road, Bengaluru - 560 019, www.kssem.edu.in

Tel: +91 80 28425012/013/163, Fax: +91 80 28425164, Mob: 8884444408

· From,

Date: 16/09/2019

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Dr. Vijaylakshmi Akella HOD, Department of Civil Engineering K S School Of Engineering and Management Mallasandra, Bengaluru-560109.

To,

The Manager Tulasi Concretes, Santrupthi Layout opp, Kothnur Main road, South city, Jp nagar 7th phase, Bangalore 560078

Sir.

Subject - Permission to visit your RMC plant.

I am writing this letter to seek your permission to visit the RMC plant on the 18th of September. I would like to share that we have planned this site visit for our 3rd year and 5th year Civil engineering students in order to give them an insight about the way things work in the RMC plant.

We intend to visit the entire plant and show the tasks handled in different departments to our students. I ensure that safety precautions will be taken care by our faculty members and accompanying students.

Please give us an opportunity to visit the site and oblige.

Thanks and Regards

Dr. Vijaylakshmi Akella

Principal/Olrector

K S School of Engineering and Management

Bengaluru - 560 109

Dept. of Civil Engineering K.S. Group of Institutions K.S. School of Engineering & Management

Bangalore-560 062

1-Tulasi Concretes #1(#104, Tutasidura, Goliana)

Managhapura Post, Bangalore South

Bangalore - 560 062.

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K. S. SCHOOL OF ENGINEERING AND MANAGEMENT - 560 109 DEPARTMENT OF CIVIL ENGINEERING

CIRCULAR

Date: 16/09/2019

Marcelle

K.S. Group of Institutions

Head-Department Professor & Head Dept. of Civil Engineering

Bangalore-200 002

This is to inform III and V Semester students that field visit to TULASI RMC PLANT have been arranged on 18-09-2019. Kindly make the best utilization of this field visit. Transportation facility is been arranged by the college

Signature:

Faculty Co-ordinator:

Student Co-ordinator:

1	DEPARTMENT OF CIVIL ENGG						
1	V SEM CLASS LIST Industrial Visit Tulasi RMC Plant 18-09-2019						
	SI no	USN NO	Name of the Student				
	1	1KG15CV004	BALUSU SAI KRISHNA	Attendance P			
	$\frac{1}{2}$	1KG16CV019		P			
	3	1KG16CV024	K R HEMANTH	P			
Ì	4	1KG16CV027	KRUTHIK R	P			
Ì	5	1KG16CV043	RAKSHITH MAHESH	P			
	6	1KG16CV049	SARAJUDDIN	Р			
	7	1KG16CV053	SUJAN L	P			
-	8	1KG17CV002	AKARSH HARI	Р			
L	9	1KG17CV004	ANIRUDH S	P			
-	10	1KG17CV005	ARAVINDH S	P			
-	11	1KG17CV007	DARSHITH G	P			
\vdash	12	1KG17CV008	DEEKSHA K N	Р			
-	13	1KG17CV010	GANESH S	Р			
-	14	1KG17CV012	HARSHITH BABU N	Р			
\vdash	15	1KG17CV013	HARSHITHA V	P			
-	16 17	1KG17CV014	JAYANTH N J	P			
-	18	1KG17CV016 1KG17CV017	KAVYAPRIYA J	P			
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-	28	1KG17CV028	NISHANTH V	P			
\vdash	29	1KG17CV020	RAHUL S BUDLE	P			
\vdash	30	1KG17CV032	RAVI TEJA S P	P			
H	31	1KG17CV033	ROHITH P G	P			
H	32	1KG17CV034	SREE VENKAT C	Р			
\vdash	33	1KG17CV035	SUMAN N	Р			
H	34	1KG17CV036	SYED RIYAZ	Р			
_	35	1KG17CV037	TARUN S	Р			
\vdash	36	1KG17CV039	UDAY GOWDA N	Р			
_	37	1KG17CV040	VIKAS VENKATESH	P			
,	38	1KG17CV041	VINAY H L	Р			
-	39	1KG17CV042	VISHAL KUMAR DUBEY	Р			
	40	1KG17CV043	VYSHAK S PRASAD	Р			
\vdash	41	1KG17CV044	NAVEED TAREEN PATHAN	P			
┝	42	1KG18CV400	ARUN.M	Р			
┝	43	1KG18CV401	ASHWATH K	P			
-	44	1KG18CV402	CHANDAN.R	P			
_	45	1KG18CV403	CHAYIPRAKASH	Р			
_	46	1KG18CV404	HARSHAVARDHAN.K.C	Р			
\vdash	47	1KG18CV405	J ABBAS	P			
-	48	1KG18CV406	LAVANYA.M	P			
-	49	1KG18CV407	LOKESH.M	P			
	50	1KG18CV409	MONICA SELATH.C	Р			
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-	52		TUSHAR SINGH.J	Р			
-	53	1110.00	YASHWANTH.V	P			
-	54		SARANYA D	Р			

Professor Engineering

Pert of Court Street Court Street

Faculty co-ordinatory - Prashanth -m - Problemst Manjunath 13 - 1. might

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	DEPARTMENT OF CIVIL ENGG									
	III SEM CLASS LIST									
	Industrial visit to Tulasi RMC Plant 18-09-2019									
S	no	USN NO		Na	ime of the Student	Attendance				
	1	1KG16CV006		Al	NIL KUMAR T	Р				
	2	1KG17CV003		Al	KASH K MURTHY	Р				
L	3	1KG17CV006		BI	HAGATH HK	Р				
L	4	1KG17CV009		Di	INESH KRISHNAN	Р				
L	5	1KG17CV015		Y.	ASHWANTH K	P				
-	6	1KG18CV001		A	ISHWARYA M	P				
L	7	1KG18CV002		A	ISHWARYA S	Р				
-	8	1KG18CV003		A	NUP	P				
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	13	-	KG18CV011	-	LAVANYA S	P				
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-	15	_	KG18CV01.	-	MARY AISHWARYA B	P				
-	16	\dashv	KG18CV01	-	NARASIMHA SHENOY K P	P				
	17	_	KG18CV01	-	NIRMITHA S	P				
	18			_	PRABIN SINGH	P				
	19		1KG18CV017		PRAJWAL M	P				
	20		KG18CV02		RAVI V REEMASHREE DAS	P				
	2	-	KG18CV02		SACHIN SANGAPPA KAGAL	P				
	2:				SANDEEP A PATRE	Р				
	2.	_			SANTHOSH C HARAVI	Р				
	2	_	KG18CV0		SHREYAS PRASANNA	Р				
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		_	1KG18CV0		SWATHI K	Р				
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	-	32 1KG18CV033			ABHINANDAN CHAGAT	Р				
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	_	35			RAKESH D	P				
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		38			NANDARAJ	P				
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	-	40			CHANDRASHEKAR C	P				
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Faculty co-ordinatory - Prashanth. M Figlianty
Manjunath. B J. roft



K.S. SCHOOL OF ENGINEERING AND MANAGEMENT, BANGALORE – 560109

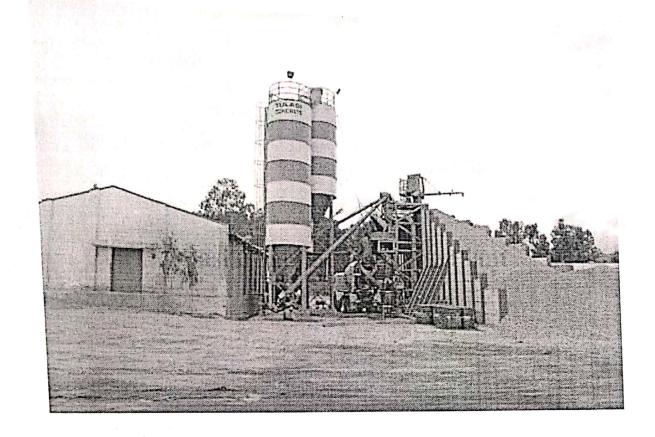
DEPARTMENT OF CIVIL ENGINEERING

FIELD VISIT TO; TULASI RMC PLANT

18-09-2019



Tulasi Concrete Batching Plant



Overview:

TULASI CONCRETES established in the year 2005, they are well known in ready mix concrete manufacturers and dealers. Tulasi Concretes in Kanakapura Road, Bangalore is a top player in the category Ready Mix Concrete Dealers in the Bangalore. This well-known establishment acts as a one-stop destination servicing customers both local and from other parts of Bangalore. Over the course of its journey, this business has established a firm foothold in its industry. The belief that customer satisfaction is as important as their products and services, have helped this establishment garner a vast base of customers, which continues to grow by the day. This business employs individuals that are dedicated towards their respective roles and put in a lot of effort to achieve the common vision and larger goals of the company. In the near future, this business aims to expand its line of products and services and cater to a larger client base. In Bangalore, this establishment occupies a prominent location in Kanakapura Road. It is an effortless task in commuting to this establishment as there are various modes of transport readily available. It is at

Tulasipura, Anjanapura Post, Near Nice Road, which makes it easy for first-time visitors in locating this establishment. It is known to provide top service in the following categories: Ready Mix Concrete Dealers, Ready Mix Concrete Manufacturers.

Salient Features:

- Concrete Batching / Mixing plant available in 45 to 240 m3/hr. capacity.
- Aggregate stored by Inline Bins.
- Aggregate weigh is suspended on Four "S" type load cells, gives higher accuracy.
- Independent weighing system for Aggregate/Cement/Water & Additive.
- Fully Automatic-Electronic operation with PLC/PC Control.
- Required installation time is very less, due to Modular design.
- Available with Single Shaft / Twin Shaft / PAN / Planetary type Mixers.
- · Reliable, Fast and Accurate Electronic Weighing System for major inputs.
- Full service, technical support and spares back-up.

Optionals:

- Cement / fly ash storage & conveying system from 20 to 200 MT capacity.
- Microwave Moisture Meter.
- Computer SCADA System with software.
- · Radial Conveyor Belt for Agg. Feeding

Products and Services offered:

Tulasi Concretes in Kanakapura Road has a wide range of products and services to cater to the varied requirements of their customers. The staff at this establishment are courteous and prompt at providing any assistance. They readily answer any queries or questions that you may have. Pay for the product or service with ease by using any of the available modes of payment, such as Cash, Cheques. This establishment is functional from Open 24 Hrs - Open 24 Hrs.

Industrial Visit Coordinator

Head of the Department

Professor & Head
Dept. of Civil Enginearing
K.S. Group of Institutions
K.S. School of Engineering & Management
Bangalore-560 u62



K. S. SCHOOL OF ENGINEERING AND MANAGEMENT - 560 109 DEPARTMENT OF CIVIL ENGINEERING

CIRCULAR

Date: 04/11/2019

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Dept. of Civil Engineering
K.S. Group of Institutions
K.S. School of Engineering & Managament
Bangalore-500 002

Head-Department

This is to inform III semester students that, the field visit to Sri Banashankramma Interlocking Blockshas been arranged on 05-11-2019. Kindly make the best utilization of this field visit. Transportation facility is been arranged by the college.

Signature:

Faculty Co-ordinator:

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Student Co-ordinator:

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KAMMAVARI SANGHAM (R), 1952 K.S. School of Engineering and Management

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Tel: +91 80 28425012/013/163, Fax: +91 80 28425164, Mob: 8884444408

To. Sri Banashankramma Interlocking blocks.

Subject: Request letter for Educational site visit.

As a part of our subject Brick manufacturing, we students of 3rd semester of K.S. School of Engineering and Management, would like to visit your brick manufacturing site. This is with an objective of giving them an insight of work and research being conducted,

In connection with this, we would like to request your manufacturer to allow us to a visit and have briefing regarding the importance of brick manufacturing to our students. Kindly accord a permission to visit your manufacturing site for a team of 44(42 students + 2 faculty) on 05-11-2019.

Faculty coordinator:

- 1. Naveena M P
- 2. Sushma M

Student coordinator:

- 1. Narasimha Shenoy K P
- 2. Bhagath H K
- 3. Shivraju

himcelle 5/11/19

Dr. Vijayalakshmi Akella Head of Civil Engineering Department K.S.School of Engineering & Management

K.S Groves K.S. School of Engineering & Hunagament Bangalore-560 062

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STUDENT LIST

SI no	USN NO	
1	1KG16CV006	Name of the Student
2	1KG17CV003	ANIL KUMAR T
3	1KG17CV006	AKASH K MURTHY
4	1KG17CV009	ВНАСАТН Н К
5	1KG17CV015	DINESH KRISHNAN
6	1KG18CV001	YASHWANTH K
7	1KG18CV002	AISHWARYA M
8	1KG18CV003	AISHWARYA S
9	1KG18CV004	ANUP
10	1KG18CV007	BNAVEEN
11	1KG18CV007	CHETHANA C R
12		LSUHAS
13	1KG18CV011	LAVANYA S
14	1KG18CV012	MADHUNANDAN S
	1KG18CV013	MARY AISHWARYA B
15	1KG18CV014	NARASIMHA SHENOY K P
16	1KG18CV015	NIRMITHA S
17	1KG18CV016	PRABIN SINGH
18	1KG18CV017	PRAJWAL M
19	1KG18CV020	RAVI V
20	DIPLOMA	MOUNESH KUMAR N
21	DIPLOMA	NANDARAJ
22	1KG16CV044	ROHITH P
23	1KG18CV021	REEMASHREE DAS
24	1KG18CV022	SACHIN SANGAPPA KAGAL
25	1KG18CV023	SANDEEP A PATRE
26	1KG18CV025	SANTHOSII C HARAVI
27	1KG18CV026	SHREYAS PRASANNA
28	1KG18CV027	SUNITHA T U
29	1KG18CV028	SWATHI K
	1KG18CV029	T M ROHIT YADAV
30	1KG18CV030	TEJASWINI SHIVARAM
31	1KG18CV031	VARSHA R
32	1KG18CV031	VARUN C J
33	1KG18CV032	ABHINANDAN CHAGAT
34	1KG18CV033	CHAITANYA K N
35	DIPLOMA	RAKESH D
36	DIPLOMA	PRADEEP KUMAR S T
37	DIPLOMA	CHANDRASHEKAR C
38	DIPLOMA	LOKANATII S
39	DIPLOMA	SHIVARAJU D
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S/11/19

Richard Rangalore 500 002

K.S. School of Engineering and Balangui

A Industrial Visit to

"Sri Banashankramma Interlocking Blocks"

Report

On

"Interlocking Blocks Manufacturing Plant"

. SUBMITTED BY

NIRMITHA .M

Under the Guidance of

Mr. Naveena M.P

Sushma M

Asst. Professor Civil Department



DEPARTMENT OF CIVIL ENGINEERING K S SCHOOL OF ENGINEERING & MANAGEMENT BANGALORE - 560109, KARNATAKA

EARTHEN BLOCKS

A compressed earth block (CEB), also known as a pressed earth block or a compressed soil block, is a building material made primarily from damp soil compressed at high pressure to form blocks. Compressed earth blocks use a mechanical press to form blocks out of an appropriate mix of fairly dry inorganic subsoil, non-expansive clay and aggregate. If the blocks are stabilized with a chemical binder such as Portland cement they are called compressed stabilized earth block (CSEB) or stabilized earth block (SEB). Typically, around 3,000 psi (21 MPa) is applied in compression, and the original soil volume is reduced by about half.

Creating CEBs differs from <u>rammed earth</u> in that the latter uses a larger formwork into which earth is poured and manually tamped down, creating larger forms such as a whole wall or more at one time rather than building blocks. CEBs differ from <u>mud bricks</u> in that the latter are not compressed and solidify through chemical changes that take place as they air dry. The compression strength of properly made CEB can meet or exceed that of typical cement or mud brick. Building standards have been developed for CEB.

CEBs are assembled onto walls using standard <u>bricklaying</u> and <u>masonry</u> techniques. The <u>mortar</u> may be a simple <u>slurry</u> made of the same soil/clay mix without aggregate, spread or brushed very thinly between the blocks for bonding, or cement mortar may also be used for high strength, or when construction during freeze-thaw cycles causes stability issues. <u>Hydraform blocks</u> are shaped to be interlocking.

Advantages

There are many advantages of the CEB system. On-site materials can be used, which reduces cost, minimizes shipping costs for materials, and increases efficiency and sustainability. The wait-time required to obtain materials is minimal, because after the blocks are pressed, materials are available very soon after a short drying period. The uniformity of the blocks simplifies construction, and minimizes or eliminates the need for mortar, thus reducing both the labor and materials costs. The blocks are strong, stable, water-resistant and long-lasting.

- CEB can be pressed from damp earth. Because it is not wet, the drying time is much shorter. Some soil conditions permit the blocks to go straight from the press onto the wall. A single mechanical press can produce from 800 to over 5,000 blocks per day, enough to build a 1,200 square feet (110 m²) house in one day. A high performance CEB press, of open source design, named "The Liberator", can produce from 8,000 to 17,000 or more blocks per day. The production rate is limited more by the ability to get material into the machine, than the machine itself.
- Shipping cost: Suitable soils are often available at or near the construction site. Adobe
 and CEB are of similar weight, but distance from a source supply gives CEB an
 advantage. Also, CEB can be made available in places where adobe manufacturing
 operations are non-existent.
- Uniformity: CEB can be manufactured to a predictable size and has true flat sides and 90-degree angle edges. This makes design and costing easier. This also provides the contractor the option of making the exteriors look like conventional stucco houses.
- Presses allow blocks to be consistently made of uniform size, while also obtaining strengths that exceed the ASTM standard for concrete blocks (1900 psi).
- Non-toxic: materials are completely natural, non-toxic, and do not out-gas
- Sound resistant: an important feature in high-density neighborhoods, residential areas adjacent to industrial zones
- Fire resistant: earthen walls do not burn
- Insect resistant: Insects are discouraged because the walls are solid and very dense, and have no food value
- Mold resistant: there is no cellulose material such as in wood, <u>Oriented Strand Board</u> or drywall - that can host mold or rot

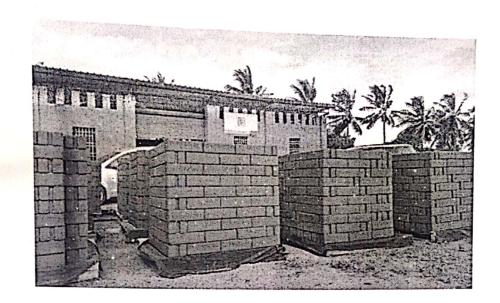


Fig: Earthen blocks